

BEST AVAILABLE COPY

What is claimed is:

1. A method of cutting a cloth, comprising:

providing a cloth woven by warps and wefts, and

cutting the cloth at 45 to 55 degrees to divide the cloth into
5 a left-to-right bias portion and a right-to-left bias portion as
bias cloths so that the right-to-left bias portion and the left-to-
right bias portion form one of a bias front cloth, a bias adhesive
core piece, a bias adhesive tape, and a bias lining.

10 2. A method of bonding and sewing a bias piece, comprising:

providing a stretchable cloth,

laminating a bias cloth on the stretchable cloth, and

fixing the bias cloth to the stretchable cloth so that the
stretchable cloth is stably fixed with the bias cloth.

15 3. A method of bonding and sewing a bias piece according to claim
2, wherein said stretchable cloth is a left-to-right bias cloth
having warps in a left-to-right bias direction, and the bias cloth
is a right-to-left bias cloth having warps in a right-to-left bias
20 direction, said left-to-right bias cloth and the right-to-left bias
cloth being laminated to cross each other and sewn together so that
a bias stretching tension is maintained as a stable stretching.

25 4. A method of bonding and sewing a bias piece according to claim
2, wherein said stretchable cloth is stretchable in vertical,
lateral and diagonal directions with unstable stretchability, and

5

10

20

25

to-left direction, and

sewing the front body, the G collar, the facing and the upper collar and turning them inside out to show front surfaces thereof such that a right-to-left weaving of the core pieces bonded to the front body and the G collar and a right-to-left weaving of the core pieces bonded to the facing and the upper collar cross each other to provide a bias core piece tension for making the collar of the jacket a three-dimensional collar.

8. A method of correcting a twist phenomenon in cutting and sewing a bias cloth, comprising:

displacing corresponding joint marks in front and rear body portions of a garment made of bias cloths, and

sewing the front and rear bodies at the displaced joint marks to connect the front and rear bodies with each other.